SECTION 1 GENERAL

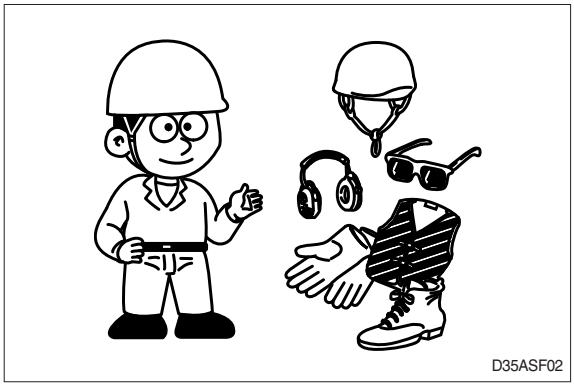
GROUP 1 SAFETY HINTS

Careless performing of the easy work may cause injuries.
Take care to always perform work safely, at least observing the following.

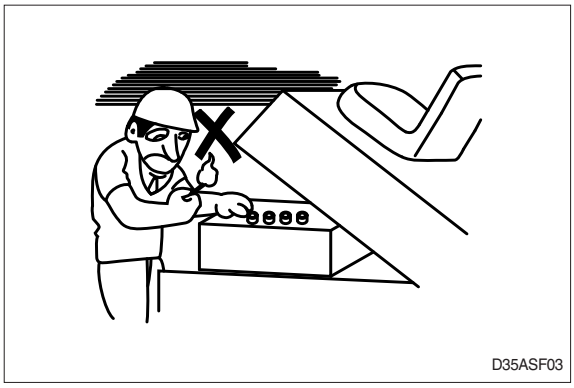
- Oil is a dangerous substance. Never handle oil, grease or oily clothes in places where there is any fire of flame.
  As preparation in case of fire, always know the location and directions for use of fire extinguishers and other fire fighting equipment.


D35ASF01

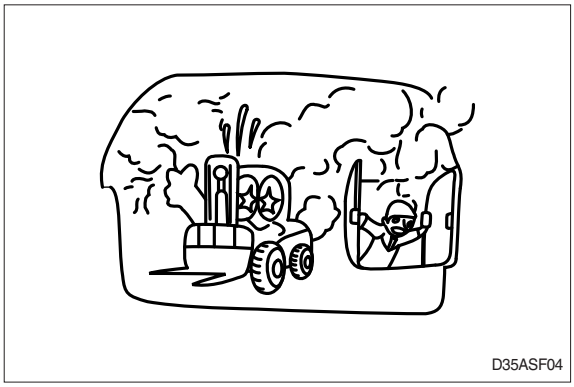
- Wear well-fitting helmet, safety shoes and working clothes. When drilling, grinding or hammering, always wear protective goggles.
  Always do up safety clothes properly so that they do not catch on protruding parts of machines. Do not wear oily clothes.
  When checking, always release battery plug.


D35ASF02

- Flames should never be used instead of lamps. Never use a naked flame to check leaks or the level of oil or electrolyte.

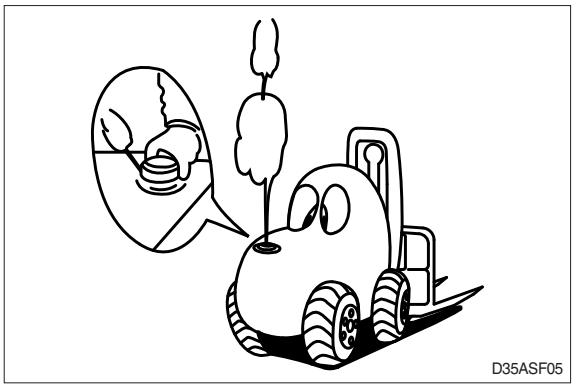

D35ASF03

- Exhaust gas is dangerous. Provide adequate ventilation when working a closed space.

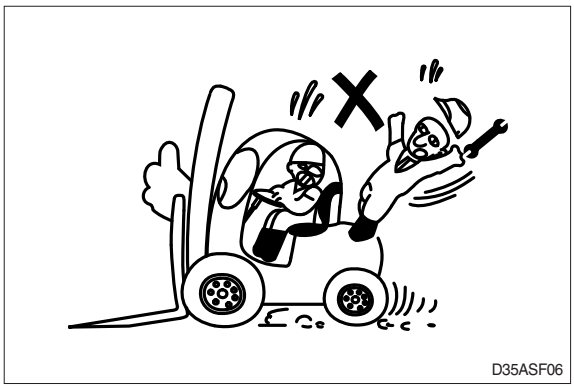

D35ASF04

⚠ Be particularly careful when removing the radiator cap and the hydraulic oil tank filler cap, if this is done immediately after using the machine, there is a danger that boiled oil may spurt out.

· The procedure for releasing the hydraulic pressure is as follows : lower the fork to the ground, and stop the engine (Motor), move the control levers to each position two or three times.

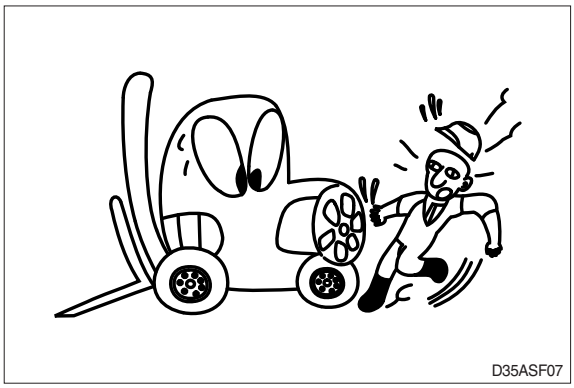

D35ASF05

· When working on top of the machine, be careful not to lose your balance and fall.


D35ASF06

· Hand a caution sign in the operator's compartment (For example **Do not start or Maintenance in progress**).
This will prevent anyone from starting or moving the machine by mistake.

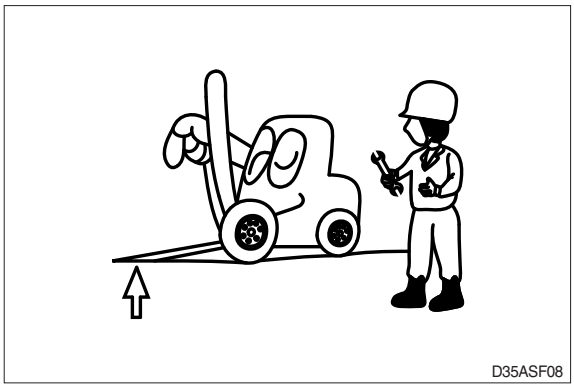
⚠ It is extremely dangerous to try to check the fan belt tension while he engine is running.


D35ASF07

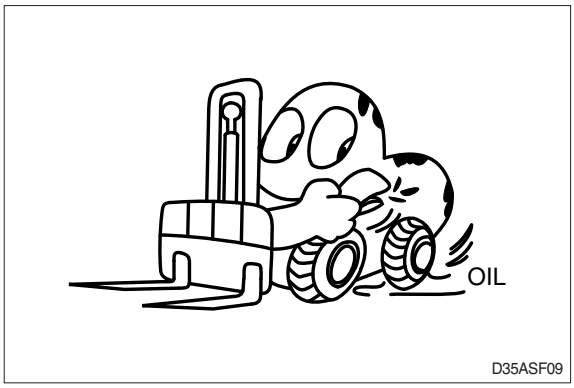
When inspecting the engine is running parts, or near such parts, always stop the engine first.

Before checking or servicing accumulator or piping, depress brake pedal repeatedly to release pressure.

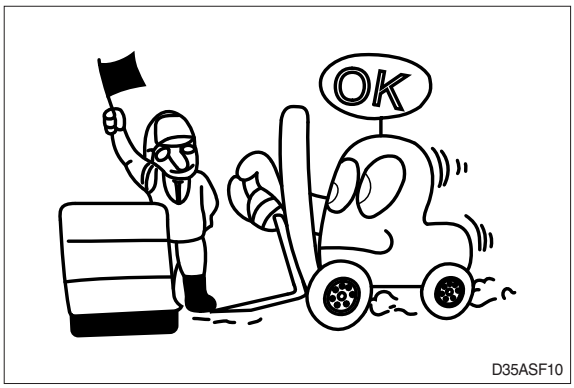
· Park the machine on firm, flat ground.
Lower the fork to the ground and stop the engine.
Return each lever to **NEUTRAL** and apply the brake lock.


D35ASF08

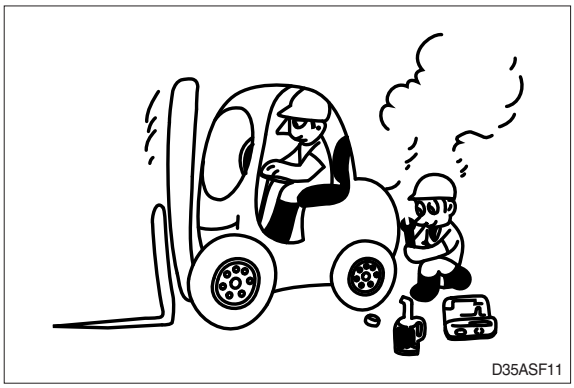
· Immediately remove any oil or grease on the floor of the operator's compartment, or on the handrail. It is very dangerous if someone slips while on the machine.



· When working with others, choose a group leader and work according to his instructions. Do not perform any maintenance beyond the agreed work.



· Always remember that the hydraulic oil circuit is under pressure. When feeding or draining the oil or carrying out inspection and maintenance, release the pressure first.



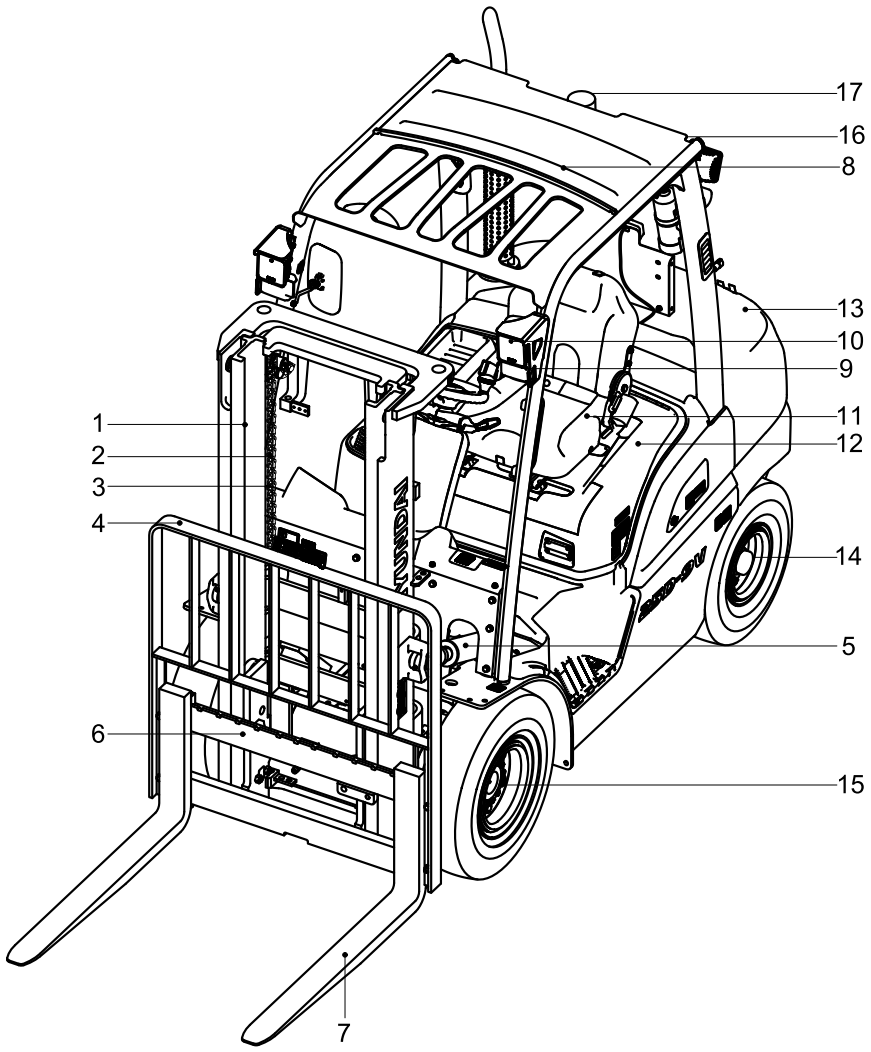
· Unless you have special instructions to the contrary, maintenance should always be carried out with the engine stopped. If maintenance is carried out with the engine running, there must be two men present : one sitting in the operator's seat and the other one performing the maintenance. In such a case, never touch any moving part.

- Thoroughly clean the machine. In particular, be careful to clean the filler caps, grease fittings and the area around the dipsticks. Be careful not to let any dirt or dust into the system.
- Always use HYUNDAI Forklift genuine parts for replacement.
- Always use the grades of grease and oil recommended by HYUNDAI Forklift.
  Choose the viscosity specified for the ambient temperature.
- Always use pure oil or grease, and be sure to use clean containers.
- When checking or changing the oil, do it in a place free of dust, and prevent any dirt from getting into the oil.
- Before draining the oil, warm it up to a temperature of 30 to 40°C.
- After replacing oil, filter element or strainer, bleed the air from circuit.
- When the strainer is located in the oil filler, the strainer must not be removed while adding oil.
- When changing the oil filter, check the drained oil and filter for any signs of excessive metal particles or other foreign materials.
- When removing parts containing O-ring, gaskets or seals, clean the mounting surface and replace with new sealing parts.
- After injecting grease, always wipe off the oil grease that was forced out.
- Do not handle electrical equipment while wearing wet places, as this can cause electric shock.
- During maintenance do not allow any unauthorized person to stand near the machine.
- Be sure you fully understand the contents of the operation. It is important to prepare necessary tools and parts and to keep the operating area clean.
- When checking an open gear case there is a risk of dropping things in. Before removing the covers to inspect such cases, empty everything from your pockets. Be particularly careful to remove wrenches and nuts.
- Way to use dipstick
  Push the dipstick fully into the guide, and then pull out.

  Carrying out other difficult maintenance work carelessly can cause unexpected accidents. If you consider the maintenance is too difficult, always request the HYUNDAI Forklift distributor to carry out it.

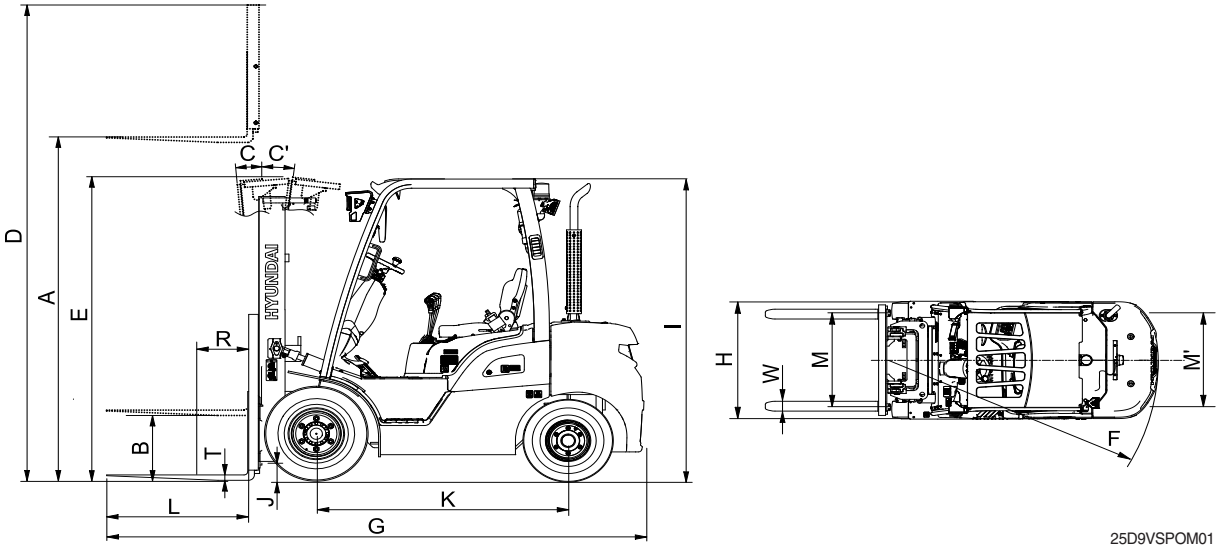
GROUP 2 SPECIFICATIONS

1. GENERAL LOCATIONS



1	Mast	7	Forks	13	Counterweight
2	Lift chain	8	Overhead guard	14	Rear wheel
3	Lift cylinder	9	Turn signal lamp	15	Front wheel
4	Backrest	10	Head lamp	16	Rear combination lamp
5	Tilt cylinder	11	Operator's seat	17	Rear camera
6	Lift bracket	12	Bonnet		

2. SPECIFICATIONS



25D9VSPOM01

Model				Unit	25D-9V	30D-9V	35DN-9V
Load Capacity				kg (lb)	2500 (5000)	3000 (6000)	3500 (7000)
Load center			R	mm (in)	500 (24)	←	←
Service Weight				kg (lb)	3871 (85340)	4300 (9480)	4616 (10176)
Fork	Lifting height		A	mm (in)	3305 (130.11)	←	←
	Free lift		B	mm (in)	155 (6.1)	←	←
	Lifting speed (Unload/Load)	Brake, non-booster type		mm/sec (ft/min)	610/580 (120/114)	←	500/480 (98/94)
		Brake, Booster type		mm/sec (ft/min)	580/550 (114/108)	←	470/450 (93/89)
	Lowering speed (Unload/Load)			mm/sec (ft/min)	500/510 (99/101)	500/550 (99/109)	480/510 (95/101)
	L×W×T		L,W,T	mm (in)	1050×100×45 (41.3×3.9×1.8)	1050×122×45 (41.3×4.8×1.8)	←
Mast	Tilt angle (forward/backward)		C/C'	degree	6/10	←	←
	Max height		D	mm (in)	4485 (176.57)	←	←
	Min height		E	mm (in)	2175 (85.62)	2190 (86.22)	2260 (88.97)
Body	Travel speed (Loaded/Unloaded)			km/h	16.4/17.7	17.2/18.8	16.9/18.8
	Gradeability (Load/Unloaded)			%	42.7/21.5	34.1/20.1	30.6/17.7
	Min turning radius (Outside)		F	mm (in)	2352 (92.6)	2427 (95.6)	2481 (97.7)
ETC	System Set Pressure			bar (psi)	★175 (2540) / 205 (3000)	205 (3000)	←
	Hydraulic oil tank			ℓ (usgal)	36 (9.5)	38 (10)	←
	Fuel tank			ℓ (usgal)	61(16.1)	←	←
Overall length			G	mm (in)	3669 (144.4)	3742 (147.3)	3800 (149.6)
Overall width			H	mm (in)	1200 (47.2)	1230 (48.4)	1230 (48.4)
Overhead guard height			I	mm (in)	2160 (85.0)	2180 (85.83)	2180 (85.83)
Ground clearance			J	mm (in)	130 (5.11)	145 (5.7)	←
Wheel base			K	mm (in)	1650 (65)	1700 (66.98)	←
Wheel tread front/rear			M/M'	mm (in)	999/980 (39.3/38.6)	1005/980 (39.6/38.6)	←
MAX. Drawbar pull(Unlodaded/Loaded)				N	27,399/25,957	25,777/24,257	26,016/24,162

★ : EU, AN corporate sales equipment

3. SPECIFICATION FOR MAJOR COMPONENTS

※ ENGINE

Item	Unit	Specification
Model	–	HDI DM02
Type	–	Vertical, water-cooled, 4-cycle diesel
Cooling Method	–	Water cooling
Number of cylinders and arrangement	–	4 cylinders, in-line
Firing order	–	1-3-4-2
Combustion type	–	Common Rail Direct Injection
Cylinder bore × stroke	mm (in)	90×94 (3.54 × 3.70)
Piston displacement	cc (cu in)	2392 (146)
Compression ratio	–	16.9
Rated gross horse power	ps/rpm	66.8/2300
Maximum gross torque at rpm	kgf · m/rpm	25.0/1600
Engine oil quantity	ℓ (U.S.gal)	9 (2.38)
Dry weight	kg (lb)	210 (463)
High idling speed	rpm	2500
Low idling speed	rpm	800
Rated fuel consumption (2300rpm)	g/ps.hr	166.2
Starting motor	V-kW	12-2
Alternator	V-A	13.5-90
Battery	V-AH	12-90
CO2	g/kWh	750.4

※ MAJOR HYDRAULIC COMPONENT

Item	Index			Unit	Specification	
Hydraulic pump	Type			-	External gear pump	
	Manufacture			-	Shimadzu	
	Capacity			cm^3/rev (in^3/rev)	30.6 (1.87)	
	Maximum operating pressure			bar (psi)	276	
	Rated speed (max./min.)			rpm	3000/500	
	Weight			kgf (lbf)	6 (13.2)	
Manual Control Valve (MCV)	Type			-	Mono-block (3spool / 4spool)	
	Manufacturer			-	Buchholz	
	Operating method			-	Manual (Hand lever)	
	Maximum flow rated (Lift/Tilt)			lpm (US.gpm)	76/30 (20/8)	
	Main relief valve set pressure (DV1)			bar (psi)	205 (3000)	★175 (2540)
	Attachment oil flow rated (Aux1/2)			lpm (US.gpm)	55/55 (14.5/14.5)	
	Attachment relief valve pressure (DV2)			bar (psi)	140~180 (2030~2610)	
	Weight			kgf (lbf)	3spool: 11 (24), 4spool: 13 (29)	
Cylinders	Main lift (V330)	2.5/ 3.0t	Tube bore dia x Rod dia x Stroke	mm x mm x mm [kgf / lbf]	50 x 40 x 163 [31 / 68]	
	Main lift (TF430)				50 x 40 x 139.7 [33 / 73]	
	Free lift (TF430)				75 x 50 x 73.3 [28 / 62]	
	Main lift (V330)	3.5t			55 x 45 x 163 [36 / 79]	
	Main lift (TF430)				55 x 45 x 137.5 [38 / 84]	
	Free lift (TF430)				85 x 60 x 73.3 [39 / 86]	
	Tilt (6/10 degree)				75 x 35 x 129 [20 / 44]	
	Steering				75 x 50 x 86 [17 / 37]	
Steering unit	Type			-	Load sensing, Non-load reaction	
	Manufacturer			-	Sauer Danfoss (VSP-125)	
	Capacity			cm^3/rev (in^3/rev)	125 (7.63)	
	Weight			kgf (lbf)	5.5 (12)	

★ : EU, AN corporate sales equipment (25D-9V)

Item	Index	Unit	Specification
Priority Valve (Brake, non-booster type)	Type	-	Load sensing, Dynamic signal
	Manufacturer	-	Eaton (VLC-60)
	Rated input flow	lpm (US.gpm)	60 (16)
	Max. inlet and EF Pressure	bar (psi)	241 (3495)
	Max. CF Pressure	bar (psi)	190 (2755)
	Steering relief valve set pressure	bar (psi)	100 (1450)
	Weight	kgf (lbf)	5.5 (12)
Dual Flow Divider valve (Brake, booster type)	Type	-	Load sensing, Dynamic signal
	Manufacturer	-	Parker
	Rated input flow	lpm (US.gpm)	76 (20)
	Brake flow control	lpm (US.gpm)	4 (1)
	Max. inlet and EF Pressure	bar (psi)	241 (3495)
	Max. CF Pressure	bar (psi)	190 (2755)
	Steering relief valve set pressure	bar (psi)	100 (1450)
	Weight	kgf (lbf)	7 (15.4)

※ POWER TRAIN DEVICES

Item			Specification
Torque converter	Model		KAPEC 280 DJ
	Type		3 Element, 1 stage, 2 phase
	Stall ratio		2.87
Transmission	Type		Power shift
	Gear shift(FWD/REV)		1/1
	Control		Electric On/Off Solenoid Valve
	Overhaul ratio	FWD	1.437
		REV	1.437
Axle	Type		Front-wheel drive type, fixed location
	Gear ratio		11.568 : 1
	Gear		Spiral bevel gear type
Wheels	Q'ty (FR/RR)		Single : 2/2, Double : 4/2
	Front (drive)	2.5 T	Single/Double : 7.00-12-14 PR
		3.0 T	Single : 28×9-15-16 PR Double : 7.00-12-12 PR
		3.5 T	
	Rear (steer)	2.5 T	6.50-10-12 PR
		3.0 T	
		3.5 T	
Brakes	Travel		Front wheel, wet disk brake
	Parking		Wet disk (negative brake)
Steering	Type		Full hydraulic, power steering
	Steering angle		78.5˚ to both right and left angle, respectively

4. TIGHTENING TORQUE FOR MAJOR COMPONENTS

No.	Items		Size	kgf · m	lbf · ft
1	Engine	Engine mounting nut (bracket-engine mount)	M12×1.25	9.7±1.9	70.0±13.7
2		Engine mounting bolt (engine-bracket)	M10×1.25	7.4±1.5	53.5±10.0
3		Radiator mounting nut	M10×1.5	5.0±1.0	36.2±7.2
4		Torque converter mounting bolt (8EA)	M10×1.25	7.4±1.5	53.5±10.0
5	Hydraulic system	Pump mounting bolt	M10×1.5	5.3±0.5	38.3±3.6
6		MCV mounting bolt	M8×1.25	2.5±0.5	18.1±3.6
7		Steering unit mounting bolt	M10×1.5	4.0±0.5	28.9±3.6
8		Priority valve mounting bolts/nuts	M8×1.25	2.5±0.5	18.1±3.6
9		Tilt cylinder; rod-end bolts/nuts	M12×1.75	9.5±0.5	68±13.7
10		Tilt cylinder pin; mounting bolts	M10×1.5	4.0±0.5	28.9±3.6
11	Power train system	Transmission mounting bolt, nut	M16×2.0	7.5	54.0
12		Drive axle mounting bolt, nut	M20×1.5	65.0±3.0	470±21.0
13		Steering axle mounting bolt	M20×2.5	58.0±8.5	420±61.0
14		Front wheel mounting nut	M20×1.5	47.0±5.0	461±49.0
15		Rear wheel mounting nut	M16×1.5	25.0±2.0	245±20.0
16	Others	Counterweight mounting bolt	M30×3.5	100±15.0	723±108.0
17		Operator's seat mounting nut	M 8×1.25	2.5±0.5	18.1±3.6
18		Head guard mounting bolt, nut	M12×1.75	12.3±1.2	89.0±8.7

5. TORQUE CHART

Use following table for unspecified torque.

1) BOLT AND NUT

(1) Coarse thread

Bolt size	8.8T		10.9T		12.9T	
	kgf · m	lbf · ft	kgf · m	lbf · ft	kgf · m	lbf · ft
M 6×1.0	0.8 ~ 1.2	5.8 ~ 8.6	1.2 ~ 1.8	8.7 ~ 13.0	1.5 ~ 2.1	10.9 ~ 15.1
M 8×1.25	2.0 ~ 3.0	14.5 ~ 21.6	2.8 ~ 4.2	20.3 ~ 30.4	3.4 ~ 5.0	24.6 ~ 36.1
M10×1.5	4.0 ~ 6.0	29.0 ~ 43.3	5.6 ~ 8.4	40.5 ~ 60.8	6.8 ~ 10.0	49.2 ~ 72.3
M12×1.75	6.8 ~ 10.2	50.0 ~ 73.7	9.6 ~ 14.4	69.5 ~ 104	12.3 ~ 16.5	89.0 ~ 119
M14×2.0	10.9 ~ 16.3	78.9 ~ 117	16.3 ~ 21.9	118 ~ 158	19.5 ~ 26.3	141 ~ 190
M16×2.0	17.9 ~ 24.1	130 ~ 174	25.1 ~ 33.9	182 ~ 245	30.2 ~ 40.8	141 ~ 295
M18×2.5	24.8 ~ 33.4	180 ~ 241	34.8 ~ 47.0	252 ~ 340	41.8 ~ 56.4	302 ~ 407
M20×2.5	34.9 ~ 47.1	253 ~ 340	49.1 ~ 66.3	355 ~ 479	58.9 ~ 79.5	426 ~ 575
M22×2.5	46.8 ~ 63.2	339 ~ 457	65.8 ~ 88.8	476 ~ 642	78.9 ~ 106	570 ~ 766
M24×3.0	60.2 ~ 81.4	436 ~ 588	84.6 ~ 114	612 ~ 824	102 ~ 137	738 ~ 991
M30×3.5	120 ~161	868 ~ 1164	168 ~ 227	1216 ~ 1641	202 ~ 272	1461 ~ 1967

(2) Fine thread

Bolt size	8.8T		10.9T		12.9T	
	kgf · m	lbf · ft	kgf · m	lbf · ft	kgf · m	lbf · ft
M 8×1.0	2.1 ~ 3.1	15.2 ~ 22.4	3.0 ~ 4.4	21.7 ~ 31.8	3.6 ~ 5.4	26.1 ~ 39.0
M10×1.25	4.2 ~ 6.2	30.4 ~ 44.9	5.9 ~ 8.7	42.7 ~ 62.9	7.0 ~ 10.4	50.1 ~ 75.2
M12×1.25	7.3 ~ 10.9	52.8 ~ 78.8	10.3 ~ 15.3	74.5 ~ 110	13.1 ~ 17.7	94.8 ~ 128
M14×1.5	12.4 ~ 16.6	89.7 ~ 120	17.4 ~ 23.4	126 ~ 169	20.8 ~ 28.0	151 ~ 202
M16×1.5	18.7 ~ 25.3	136 ~ 182	26.3 ~ 35.5	191 ~ 256	31.6 ~ 42.6	229 ~ 308
M18×1.5	27.1 ~ 36.5	196 ~ 264	38.0 ~ 51.4	275 ~ 371	45.7 ~ 61.7	331 ~ 446
M20×1.5	37.7 ~ 50.9	273 ~ 368	53.1 ~ 71.7	384 ~ 518	63.6 ~ 86.0	460 ~ 622
M22×1.5	51.2 ~ 69.2	370 ~ 500	72.0 ~ 97.2	521 ~ 703	86.4 ~ 116	625 ~ 839
M24×2.0	64.1 ~ 86.5	464 ~ 625	90.1 ~ 121	652 ~ 875	108 ~ 146	782 ~ 1056
M30×2.0	129 ~ 174	933 ~ 1258	181 ~ 245	1310 ~ 1772	217 ~ 294	1570 ~ 2126

2) PIPE AND HOSE (FLARE TYPE)

Hose size	Thread (PF)	Hex. across flat (mm)	Tightening torque	
			kgf·m	lbf·ft
1/4"	1/4	19	4	28.9
3/8"	3/8	22	5	36.2
1/2"	1/2	27	9.5	68.7
3/4"	3/4	36	18	130.2
1"	1	41	21	151.9
1-1/4"	1-1/14	50	35	253.2

3) PIPE AND HOSE (ORFS TYPE)

Hose size	Thread (UN/UNF/UNS)	Hex. across flat (mm)	Tightening torque	
			kgf·m	lbf·ft
1/4"	9/16-18	19	3	21.7
3/8"	11/16-16	22	5	36.2
1/2"	13/16-16	24	7	50.6
5/8"	1-14	30	12	86.8
3/4"	1-3/16-12	36	18	130.2
1"	1-7/16-12	41	23	166.4
1-1/4"	1-11/16-12	50	28	202.5
1-1/2"	2-12	58	32	231.1

4) FITTING (O-RING SEAL TYPE)

Hose size	Thread (UN/UNF)	Hex. across flat (mm)	Tightening torque	
			kgf·m	lbf·ft
1/4"	7/16-20	17	2	14.5
3/8"	9/16-18	19	3	21.7
1/2"	3/4-16	22	4	28.9
		24	6	43.4
5/8"	7/8-14	27	10	72.3
		30	12	86.8
3/4"	1-1/16-12	32	15	108.5
		36	18	130.2
1"	1-5/16-12	41	23	166.4
1-1/4"	1-5/8-12	50	28	202.5
1-1/2"	1-7/8-12	55	32	231.5

5) BAND CLAMP

Tag No.	Hose size (mm)	Band width (mm)	Tightening torque	
			kgf·m	lbf·ft
S20-15	8 ~ 14	9	0.3	2.17
S20-17	11 ~ 17			
S20-22	13 ~ 20		0.35	2.53
S20-25	15 ~ 24			
S20-28	19 ~ 28			
S20-32	22 ~ 32	12		
S20-40	26 ~ 38	9	0.42	3.04
S20-45	32 ~ 44			

6) BAND CLAMP (IDEAL, FLEX GEAR TYPE)

Tag No.	Hose size (mm)	Band width (mm)	Tightening torque	
			kgf·m	lbf·ft
41-212	32 ~ 54	15.9	1.1	8.0
41-262	45 ~ 67			
41-312	57 ~ 79			
41-362	40 ~ 92			
41-412	83 ~ 105			
41-462	95 ~ 117			
41-512	108 ~ 130			

6. WRENCH AND SPANEER CHART

No.	Wrench & Spanner			Thread			PIPE AND HOSE	
	inch		mm	UNF/UN	M	PF/G	ORFS (UNF/UN)	FLARE (PF)
1	-	0.050	1.3	-	-	-	-	-
2	-	0.059	1.5	-	-	-	-	-
3	1/16	0.063	1.6	-	-	-	-	-
4	5/64	0.078	2	-	-	-	-	-
5	3/32	0.094	2.4	-	-	-	-	-
6	-	0.098	2.5	-	-	-	-	-
7	7/64	0.109	2.8	-	-	-	-	-
8	-	0.118	3	-	-	-	-	-
9	1/8	0.125	3.2	-	-	-	-	-
10	9/64	0.141	3.5	-	-	-	-	-
11	5/32	0.156	4	-	-	-	-	-
12	-	0.177	4.5	-	-	-	-	-
13	3/16	0.188	4.8	-	-	-	-	-
14	-	0.197	5	-	-	-	-	-
15	13/64	0.203	5.2	-	-	-	-	-
16	7/32	0.219	5.5	-	-	-	-	-
17	15/64	0.234	6	-	-	-	-	-
18	1/4	0.250	6.4	-	-	-	-	-
19	17/64	0.266	6.8	-	-	-	-	-
20	9/32	0.281	7	-	-	-	-	-
21	5/16	0.313	8	-	-	-	-	-
22	11/32	0.344	8.7	-	-	-	-	-
23	-	0.354	9	-	-	-	-	-
24	3/8	0.375	9.5	-	-	-	-	-
25	-	0.394	10	-	-	-	-	-
26	-	-	11	-	-	-	-	-
27	7/16	0.438	11.1	-	-	-	-	-
28	15/32	0.469	12	-	-	-	-	-
29	1/2	0.500	12.7	-	-	-	-	-
30	-	-	13	-	-	-	-	-
31	17/32	0.53	13.5	-	-	-	-	-
32	-	0.55	14	7/16-20	-	-	-	-
33	9/16	0.56	14.3	-	-	-	-	-
34	19/32	0.59	15	-	-	-	-	-
35	5/8	0.63	15.9	-	-	-	-	-
36	-	-	16	-	-	-	-	-
37	21/32	0.66	16.7	-	-	-	-	-

No.	Wrench & Spanner			Thread			PIPE AND HOSE	
	inch		mm	UNF/UN	M	PF/G	ORFS (UNF/UN)	FLARE (PF)
38	-	-	17	-	M12	-	-	-
39	11/16	0.69	17.5	-	-	-	-	-
40	-	-	18	-	-	-	-	-
41	3/4	0.75	19	9/16-18	M14	G1/4	9/16-18	PF1/4
42	25/32	0.78	19.8	-	-	-	-	-
43	-	-	20	-	-	-	-	-
44	13/16	0.81	20.6	-	-	-	-	-
45	-	-	21	-	-	-	-	-
46	-	-	22	-	M16	G3/8	11/16-16	PF3/8
47	7/8	0.88	22.2	-	-	-	-	-
48	29/32	0.91	23	-	-	-	-	-
49	15/16	0.94	23.8	-	-	-	-	-
50	-	-	24	3/4-16	M18	-	13/16-16	-
51	31/32	0.97	26.4	-	-	-	-	-
52	-	-	25	-	-	-	-	-
53	1	1.00	25.4	-	-	-	-	-
54	-	-	26	-	-	-	-	-
55	1 1/16	1.06	27	7/8-14	M22	G1/2	-	PF1/2
56	-	-	28	-	-	-	-	-
57	1 1/8	1.13	28.6	-	-	-	-	-
58	-	-	29	-	-	-	-	-
59	-	-	30	-	-	-	1-14	-
60	1 3/16	1.19	30.2	-	-	-	-	-
61	-	-	31	-	-	-	-	-
62	1 1/4	1.25	31.8	-	-	-	-	-
63	-	-	32	1-1/16-12	M24	G3/4	-	-
64	-	-	33	-	-	-	-	-
65	1 5/16	1.31	33.3	-	-	-	-	-
66	-	-	34	-	-	-	-	-
67	1 3/8	1.38	35	-	-	-	-	-
68	-	-	36	1-3/16-12	M27	G3/4	1-3/16-12	PF3/4
69	1 7/16	1.44	37	-	-	-	-	-
70	1 1/2	1.50	38	-	-	-	-	-
71	-	-	39	-	-	-	-	-
72	1 9/16	1.56	39.7	-	-	-	-	-
73	-	-	40	-	-	-	-	-
74	-	-	41	1-5/16-12	M33	G1	1-7/16-12	PF1
75	1 5/8	1.63	41.3	-	-	-	-	-

No.	Wrench & Spanner			Thread			PIPE AND HOSE	
	inch		mm	UNF/UN	M	PF/G	ORFS (UNF/UN)	FLARE (PF)
76	1 11/16	1.69	43	-	-	-	-	-
77	1 3/4	1.75	44	-	-	-	-	-
78	1 13/16	1.81	46	-	-	-	-	-
79	1 7/8	1.88	47.6	-	-	-	-	-
80	-	-	48	-	-	-	1-11/16-12	-
81	1 15/16	1.94	49.2	-	-	-	-	-
82	-	-	50	1-5/8-12	-	G1-1/4	-	PF1-1/4
83	2	2.00	50.8	-	-	-	-	-
84	-	-	51	-	-	-	-	-
85	2 1/8	2.13	54	-	-	-	-	-
86	-	-	55	1-7-8-12	-	G1-1/2	-	PF1-1/2
87	-	-	57	-	-	-	2-12	-
88	2 1/4	2.25	57.2	-	-	-	-	-
89	-	-	60	-	-	-	-	-

7. RECOMMENDED LUBRICANTS

Use only oils listed below or equivalent.
Do not mix different brand oil.

Service point	Kind of fluid	Capacity ℓ (U.S. gal)	Ambient temperature ˚C(˚F) -50 (-58) -30 (-22) -20 (-4) -10 (14) 0 (32) 10 (50) 20 (68) 30 (86) 40 (104)
Engine oil pan	Engine oil	9 (2.38)	★SAE 5W-40 SAE 30 SAE 10W SAE 10W-30 SAE 15W-40
Torque converter transmission	Transmission oil	7 (1.8)	ATF DEXRON III
Axle	Gear oil	8.2 (2.2)	SHELL SPIRAX S4 XTM
Hydraulic tank	Hydraulic oil	38 (10)	★ISO VG 15 ISO VG 32 ISO VG 46 ISO VG 68
Fuel tank	Diesel fuel★1	60 (15.9)	★ASTM D975 NO.1 ASTM D975 NO.2
Fitting (Grease nipple)	Grease	-	★NLGI NO.1 NLGI NO.2
Brake reservoir tank	Brake oil	0.5 (0.13)	★AZOLLA ZS10 (Hydraulic oil, ISO VG10) AZOLLA ZS32 (Hydraulic oil, ISO VG32)
Radiator	Antifreeze : Water	12.5 (3.57)	Ethylene glycol base permanent type (50:50) ★Ethylene glycol base permanent type (60 : 40)

NOTES :

- Engine oil should be API classification CK-4.
- Change the type of engine oil according to the ambient temperature.
- When using oil of different brands from the previous one, be sure to drain all the previous oil before adding the new engine oil.

★1 : Ultra low sulfur diesel
- sulfur content ≤ 15 ppm

★ : Cold region
Russia, CIS, Mongolia

GROUP 3 PERIODIC REPLACEMENT

For operation safety, never fail to perform periodic maintenance or make periodic replacement of the consumable parts listed in the following.
These parts may deteriorate in time and are susceptible to wear. It is difficult to estimate the degree of wear at time of periodic maintenance; therefore, even if no apparent wear is found, always replace with new parts within the prescribed period of replacement (Or earlier if trouble is found).
Note that periodic replacement has nothing to do with guarantee service.

No.	Periodical replacement of safety parts	Interval
1	Hydraulic tank - air breather element	Every 1.5 month (harsh operation)
	Hydraulic tank - air breather element	Every 3 month (normal operation)
2	Hydraulic tank - return filter	Every 6 month
3	Hydraulic tank - suction strainer	Every 1 year
4	Hydraulic tank - oil (conventional hyd. oil)	Every 1 year
	Hydraulic tank - oil (HYUNDAI genuine long life hyd. oil)	Every 2.5 years
5	Master cylinder and wheel cylinder caps dust seals	Every 1 year
6	Lift cylinder hose	Every 1 year (harsh operation) Every 2 years (normal operation)
7	Tilt cylinder hose	
8	Side shift cylinder hose	
9	Brake hose or tube	
10	Hydraulic pump hose	Every 2 years
11	Power steering hose	
12	Coolant hose and clamps	
13	Fuel hose	Every 2 years (harsh operation) Every 4 years (normal operation)
14	Packing, seal, and O-ring of steering cylinder	
15	Lift chain	
16	Hydraulic pump seal kit	Every 3 years
17	Pressure sensor	Every 5 years
18	Mast accmulator (piston type)	Every 10 years

※ Replace the O-ring and gasket at the same time when replacing the hose.
※ Replace clamp at the same time if the hose clamp is cracked when checking and replacing hose.
※ Normal operation
- Eight hour material handling, mostly in buildings or in clean, open air on clean paved surfaces.

※ Harsh operation
- All harsh working environment
- Long term heavy load operation
- High and low temperature working environment
- Sudden change in temperature
- Dusty or sandy working environment
- Highly corrosive chemical working environment
- Damp working environment